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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
A		SEPERATED OUT FROM KIT.	3/11/2011	JAG	
2	16-0197	UPDATED TO NEW DRAFTING STANDARD. -E01 CH'D DIM WAS 3.538 IS 3.54, CH'D FINISH WAS POWDER COAT FORREST T-5920 S9 IS POWDER COAT YELLOW FED #13538, CH'D DWG. TO SHEET METAL TOLERANCE, ADDED NOTE $\Delta$ . -E03 DELETED DIM 4.04, ADDED DIM'S 3.66 $\pm$ .03, (8.00), ADDED NOTE $\Delta$ , CH'D DWG. TO SHEET METAL TOLERANCE, ADDED SEPARATE DWG SHEET OF FORMED PART. -E05 CH'D DIM WAS .375 IS .38, CH'D DWG. TO SHEET METAL TOLERANCE. -E03 & -E05 CH'D MATERIAL TO 1018/1020 CR.	10/31/2016	RJC	JAG



**UNDER REVIEW**  
URF19-838 19.08.07 VM

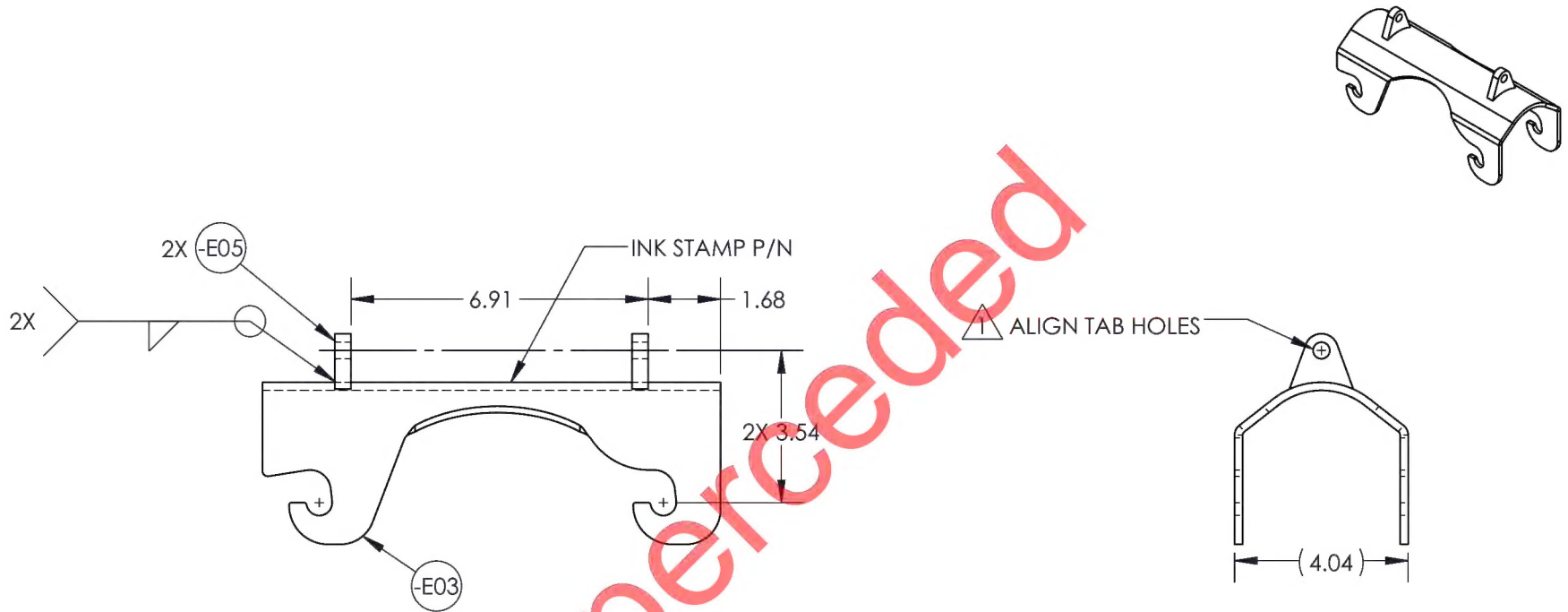
NOTES:  
REPLACES W-CBR-00

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
	X		-E01	2	WELDMENT			2
	1		-E03		BODY	1018/1020 CR		3, 4
	2		-E05		TAB	1018/1020 CR		5
	ASSY -E01							

<b>DART AEROSPACE</b>	
TITLE <b>SKID TUBE ATTACHMENT</b>	
DWG NO. <b>RB072610-H-E</b>	REV <b>2</b>
MAT'L <b>FEAT TREAT FINISH</b>	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX $\pm$ .005 FRACTIONS $\pm$ 1/8 .XX $\pm$ .01 ANGLES $\pm$ 5° .X $\pm$ .1 SURFACES = 125°
SPEC DRAWN BY: <b>PERRITT</b> CHECKED: <b>DUERFELDT</b> OPPS APPR: <b>ANDERSON</b> QA APPR: <b>LINDSAY</b> APPROVED: <b>GILBERT</b>	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
SCALE <b>1:3</b>	DATE <b>3/10/2011</b>
SHEET 1 OF 5	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0197	-E01 CH'D DIM WAS 3.538 IS 3.54, CH'D FINISH WAS POWDER COAT FORREST T-5920 S9 IS POWDER COAT YELLOW FED #13538, CH'D DWG. TO SHEET METAL TOLERANCE, ADDED NOTE $\triangle$ 1.	10/31/2016	RJC	JAG



NOTE:

$\triangle$  1 USE FIXTURE RB072610-H-EF.

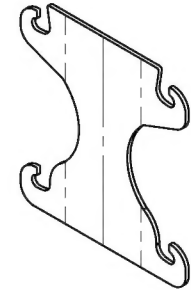
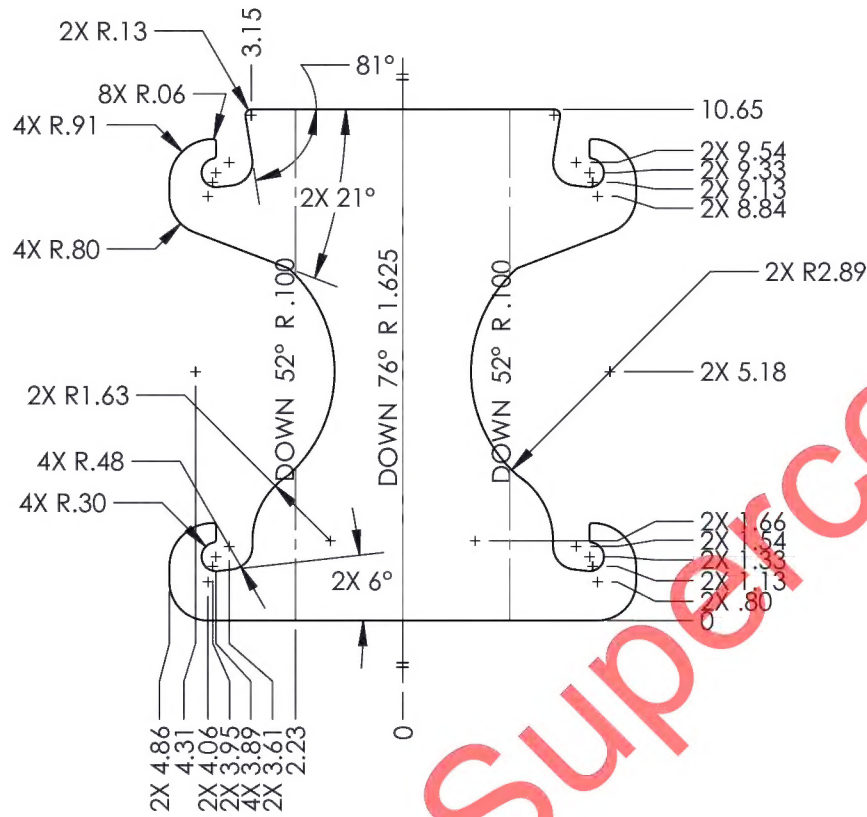
**UNDER REVIEW**  
URF19-838 19.08.07 VM

(-E01)  
WELDMENT

<b>DART AEROSPACE</b>	
TITLE <b>SKID TUBE ATTACHMENT</b>	
DWG NO. <b>RB072610-H-E01</b>	REV <b>2</b>
MAT'L FEAT TREAT FINISH SPEC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX $\pm$ .010 FRACTIONS $\pm$ 1/8 .XX $\pm$ .03 ANGLES $\pm$ 1° .X $\pm$ .1 SURFACES = 125° 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DRAWN BY: PERRITT	USED ON MODEL
CHECKED: DUERFELDT	MD 600/900
OPPS APPR: ANDERSON	
QA APPR: LINDSAY	
APPROVED: GILBERT	
SCALE 1:4	DATE 3/10/2011
SHEET 2 OF 5	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0197	-E03 DELETED DIM 4.04, ADDED DIM'S 3.66 ±.03, (8.00), ADDED NOTE $\Delta$ . CH'D DWG. TO SHEET METAL TOLERANCE. CH'D MATERIAL TO 1018/1020 CR.	10/31/2016	RJC	JAG



**UNDER REVIEW**  
URF19-838 19.08.07 VM

FLAT PATTERN FOR REFERENCE ONLY

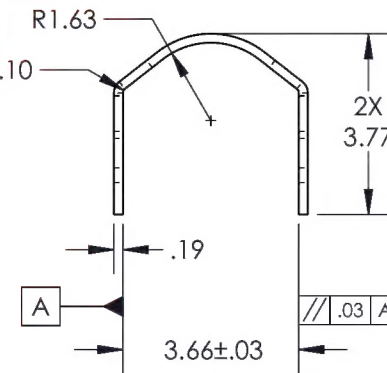
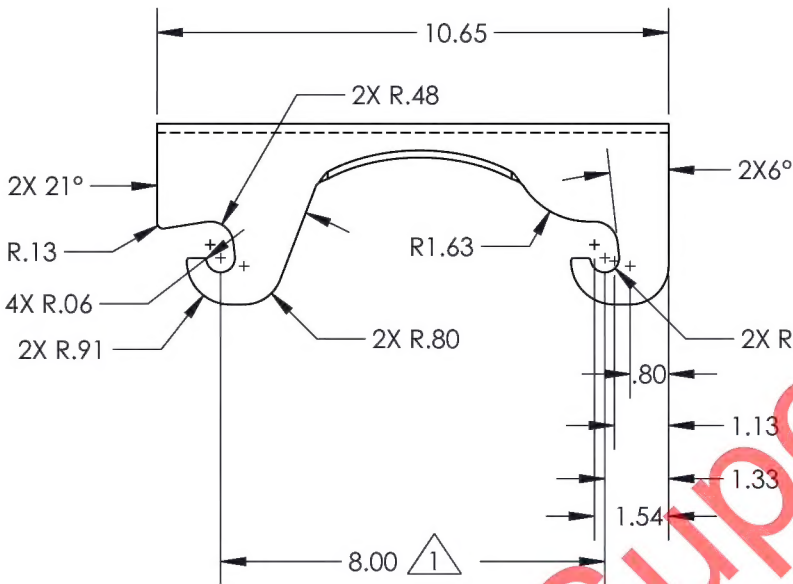
(-E03)

BODY

<b>DART AEROSPACE</b>	
TITLE <b>SKID TUBE ATTACHMENT</b>	
DWG NO. <b>RB072610-H-E03</b>	REV <b>2</b>
MAT'L 1018/1020 CR HEAT TREAT FINISH SEE -E01 SPEC DRAWN BY: PERRITT CHECKED: DUERFELDT OPPTS APPR: ANDERSON QA APPR: LINDSAY APPROVED: GILBERT	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 1/8 .XX ± .03 ANGLES ± 1° .X ± .1 SURFACES = 125° 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
USED ON MODEL MD 600/900	
SCALE 1:4	DATE 3/10/2011
SHEET 3 OF 5	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0197	-E03 ADDED SEPARATE DWG SHEET OF FORMED PART, DELETED DIM 4.04, ADDED DIM'S 3.66 ±.03, (8.00), ADDED NOTE $\triangle$ 1. CH'D DWG. TO SHEET METAL TOLERANCE. CH'D MATERIAL TO 1018/1020 CR.	10/31/2016	RJC	JAG



NOTE:

$\triangle$  1 USE FIXTURE RB072610-H-EF.

**UNDER REVIEW**  
URF19-838 19.08.07 VM

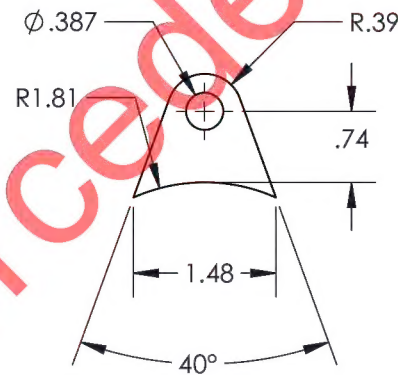
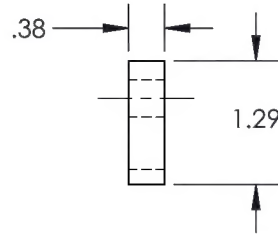
(-E03)

BODY

<b>DART AEROSPACE</b>	
TITLE <b>SKID TUBE ATTACHMENT</b>	
DWG NO. <b>RB072610-H-E03</b>	REV <b>2</b>
MAT'L 1018/1020 CR	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT FINISH SEE -E01	.XXX ± .010 FRACTIONS ± 1/8
SPEC	.XX ± .03 ANGLES ± 1°
	.X ± .1 SURFACES = 125
DRAWN BY: PERRITT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	MD 600/900
SCALE 1:4	DATE 3/10/2011
SHEET 4 OF 5	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0197	-E05 CH'D DIM WAS .375 IS .38, CH'D DWG. TO SHEET METAL TOLERANCE. CH'D MATERIAL TO 1018/1020 CR.	10/31/2016	RJC	JAG



**UNDER REVIEW**  
URF19-838 19.08.07 VM

(-E05)

TAB

<b>DART AEROSPACE</b>	
TITLE <b>SKID TUBE ATTACHMENT</b>	
DWG NO. <b>RB072610-H-E05</b>	REV <b>2</b>
MAT'L 1018/1020 CR	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .010 FRACTIONS ± 1/8
FINISH SEE -E01	.XX ± .03 ANGLES ± 1°
SPEC	.X ± .1 SURFACES = 125° ✓
DRAWN BY: PERRITT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	MD 600/900
SCALE 1:2	DATE 3/10/2011
SHEET 5 OF 5	



## Under Review Notification

**Raised By:** VANESSA MOREL

**Date:** 19.08.07

**Product #:** DART TOOLING GOURND HANDLING  
WHEELS

**Product Name:** SKID TUBE ATTACHMENT

EXTRACTOR

Part Number (D-Part and 9-Digit) (eg. D3535-11) (eg. D3535-25) (eg. D206-642-143) (eg. RBEM324U3010101-1)	Drawing or Document & <u>Current</u> Affected Revision for each part listed	"Y" or "N" Required for Each Part Do not leave blank							Reserved ECN / URF Log Number	Instructions Relevant to Each Part (including whether CHG #'s will be affected)
		DO NOT SHIP	Red Tag/Quarantine Stock	Advise Customers	Hold all Production	Re-Work Stock	IPP Under Review (Engineer Signoff Required.)	Put Product Specifications Under Review ("Bluefiles")		
RB072610-H-E	RB072610-H-E REV 2	Y	Y	N	Y	Y	N	N	19-838	SEE BELOW
RB072610-H-E05	RB072610-H-E REV 2	Y	Y	N	Y	Y	N	N	19-838	SEE BELOW

**Description of Issue:**

RB072610-H-E05 : The clevis pin that is used to connect the attachment to RB072610-H-00 is Dia. 0.375 and must go through 3 points so a minor mis-alignment of holes and this fitments is impossible

STOCK AND CURRENT WO MUST HAVE THIS DIMENSION : HOLE DIMENSION .387 +/-0.010 SHOULD BE .387 +.010/-0)

**Distribution:**

VP Operations

Director of Operations

Director Quality Assurance

QC Coordinator

Director of Engineering

Chief Engineer

Engineering Project Managers

Engineering Clerk

Customer Support Manager

Production Engineers

Production Planners

Purchasing Manager

Technical Support

Product Manager - Solutions Provider

Supply Chain Director / Senior Buyer

Marketing Eugene